



## 10 Ways to Get More Value From Your FMEA

1. Incorporate field failure data.
2. Establish a library of FMEA best practices.
3. Ensure Action Items from FMEAs are pursued to completion.
4. Review FMEAs periodically and keep them current.
5. Enforce consistent terminology for functions, failure modes and effects and causes.
6. Devise standard ranking scales with examples for severity, occurrence and detection.
7. Avoid RPN "thresholds" that encourage adjusting S,O and D to get the "right" answer.
8. Use FMEAs as a repository of engineering knowledge.
9. Obtain and use FMEA software.
10. Analyze and use FMEA derived data for decision support.